December 2006

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- Additional Insured coverage may be required when you contract with governmental agencies or bid on local commercial jobs.
- Generally not available on a personal auto policy.
- Usually is no charge to add an insured to a Commercial Auto policy.

Hired Auto coverage

- Provides liability coverage for those vehicles you rent, hire or borrow for business use.
- The premium for hired auto liability coverage is based on the estimated annual rental cost.
- · Tools and Special Equipment
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- You will need to let your agent know the value of the equipment to include in the cost of the vehicle.

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310-575-5027

presidentia viewpoint



Dear Members,

As the year 2006 is quickly drawing to a close, there doesn't seem enough hours in a day to get all that needs to be done accomplished. It seems that I'm in one meeting or another and my suitcase hasn't been in the closet since September. I'm not complaining; this simply means our association is on the move. The "status quo" is being left behind as more and more of our members seek an active voice and participation in our association.

The Greater Philadelphia Locksmiths' Association's convention was a salute to ALOA and our fiftieth anniversary. At their banquet, they honored us with a plaque which will be hung in our headquarters in Dallas. They then presented to each of the past presidents who were present including me, a plaque as a memento of our service to ALOA. There were nine ALOA presidents attending the event. Past president David Lowell received the Gerald J. Connelly Pioneer Award and past president, Bill Young received the Lee Rognon Award. Also attending were ALOA presidential candidates Ken Kupferman, Joe Lee, and Hans Mejlshede and Northeast Directors Robert DeWeese and Tom Foxwell. Constant Maffey, RL was to be the honorary chairman at the convention, but could not attend due to poor health. Get better, Connie! Our world is left with a big gap when you cannot be among us. Our booth was well attended, with Bill Gibson, David Lowell, Bob Stafford, and our newest staff member, Ellen McEwen, Membership Development Manager, meeting and greeting the many convention attendees.





As you may have guessed, I have to write the presidential message almost a month ahead of the time you read it. So, as I compose his message I am preparing to go to Korea to meet with our chapters in Asia. As ALOA becomes more and more an international organization, we must maintain our contacts around the world. In this way we can grow, learn and truly make ALOA a place to share our goals, knowledge and ideals.

December is a month full of holidays that involve lights, Christmas, Hanukah, and Kwanzaa, to name a few. May the lights of these celebrations bring forth a thankfulness of what we have today and to that end, I wish everyone a very happy holiday with a new year of bright new beginnings.

Take 'er easy!

Sincerely, Robert E. Mock



Should you have questions about setting up an access control system including: wiring diagrams, switches, & installation information, give Bill or Paul a call @

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Mission Statement: The Associated Locksmiths of America, Inc. is dedicated to enhancing the professionalism, education and ethics among locksmiths and those in related sectors of the physical security industry. With approximately 10,000 members in the United States, Canada and the freeworld, ALOA is poised to help members obtain the knowledge, the strength, and the confidence to perform their role in the physical security field with pride and dignity. But it is only through active involvement and participation that ALOA can fully achieve its potential – and can help members to achieve theirs

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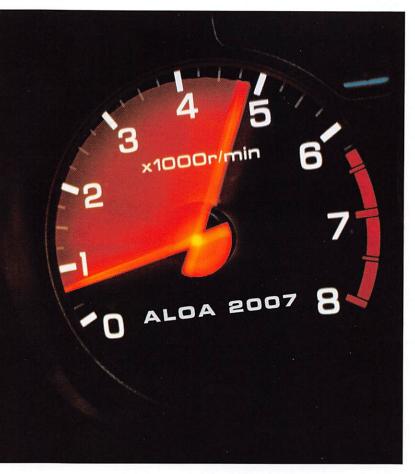
Start Your Engines!

This year, with a great location and a schedule chock-full of exciting classes and events, we are pulling out all the stops to celebrate the ALOA Convention and Security Expo in Charlotte, North Carolina.

Having built an international reputation among locksmiths as a powerful resource to explore industry innovation and form industry alliances, ALOA 2007 is the ideal place to learn, network or to showcase your security-related business on the show floor.

This year we've thought of everything from an exciting location to a comfortable hotel and a convention center that is equipped to handle your every need. The exhibit hall promises to be overflowing with the latest technology and new merchandise.

july 22–29, 2007 charlotte, north carolina



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upcoming events

12/4	Dallas, Texas • ACE Classes ALOA Training Center Contact: education@aloa.org 800-532-2562x104	12/6	Hometown Buffett • Franklin, Ohi Ohio Valley Chapter Meeting, 7p Contact: Chairman Terry McClair 513-464-8806	m
1/3	Hometown Buffet • Franklin, Ohio Ohio Valley Chapter Annual Meeting Contact: Chairman Terry McClain, CRL 513-464-8806			
2/3	Holiday Inn Select • Tulsa, Oklahoma 2007 Annual Distributor's Show, 9am-4pm Oklahoma Master Locksmith Association Contact: Harry Sher, CML 479-471-8890 • hsher@starband.net	2/7	TBA • Franklin, Ohio Ohio Valley Chapter Meeting	2/14 TLA Convention • Houston, Texas. www.texaslocksmiths.org
3/7 3/7	TBA • Franklin, Ohio Ohio Valley Chapter Meeting	4	NO	Hometown Buffet • Franklin, Ohio Ohio Valley Chapter Meeting Contact: Chairman Terry McClain, CRL 513-464-8806

UPCOMING ACE CLASSES

December 4, 2006	Dallas, Texas • ACE Classes • ALOA Training Center Contact: education@aloa.org • 800-532-2562x104	
January 13, 2007	Detroit, Michigan • Locksmiths Security Association Robert C. Noble, CML • Interchangeable Core Fundamentals	October 13
	http://home.earthlink.net/~lockwriter/id1.html noblelock25@sbcglobal.net	December
January 13, 2007	Casper, Wyoming • Wyoming Locksmiths Association Gene Ficek, CPL • Automotive Update with Trandsponders	
February 10, 2007	Detroit, Michigan • Locksmiths Security Association Robert C. Noble, CML • Basic Electricity & Electronics	
	w/L13 PRP http://home.earthlink.net/~lockwriter/id1.html	UPCO
	noblelock25@sbcglobal.net	12/9/200
March 28 - 30, 2007	Vancouver, British Columbia • British Columbia Association of Security Professionals Bill Beazley • 14 ALOA Certified Classes	1/21/200
	lockpicker@helmz.com	2/10/07
April 21, 2007	Kearney, Nebraska • Nebraska Chapter of ALOA Elmer Howard • Push Button Mechanical Lock Manipulation • safeman@cox.net	2/11/07
April 26 - 28, 2007	Denver, Colorado • Central & Southern Colorado Locksmths Association • Barry Meyers, CPL	2/17/07
May 7 - 12, 2007	9 ALOA Certified Classes Dallas, Texas • ALOA Training Center	3/10/07
	ALOA Education Six-Day Basic Locksmithing Course	3/31/07
	www.aloa.org • education@aloa.org	4/22/200
July 22 - 29, 2007	Charlotte, North Carolina • ALOA 51st Annual ALOA Education • 80 full day classes Convention & Security Expo • education@aloa.org	4/28/07
	40 half day classes & evening seminars www.aloa.org	4/28/07
		5/10/07

August 20 - 25, 2007	Dallas, Texas • ALOA Training Center ALOA Education
	Six-Day Basic Locksmithing Course www.aloa.org • education@aloa.org
October 15 - 20, 2007	Appleton, Wisconsin• Fox Valley Technical College Ann Kading • Six-Day Basic Locksmithing Course http://www.fvtc.edu/tp2.asp?ID=Security%2FCrime+Pre vention&pix=005
December 3 - 8, 2007	Dallas, Texas • ALOA Training Center ALOA Education
	Six-Day Basic Locksmithing Course www.aloa.org • education@aloa.org

UPCOMING PRP Sittings

Columbia	12/9/2006	Saturday 3:00 pm • Dallas, TX • ALOA ALOA Certification 800-532-2562 x203
sses	1/21/2007	Sunday 9:00 am-1:00 pm • Hebron, KY • CVG Airport Ohio Valley Chapter of ALOA • 513-464-8806
ter of ALOA	2/10/07	Saturday 8:00am • Roseville, MI Locksmith Security Association
cal Lock	2/11/07	Sunday 8:00am • Welch, MN Minnesota Chapter of ALOA
n Colorado , CPL	2/17/07	Saturday 8:00am • Houston, TX Texas Locksmiths Assn.
	3/10/07	Saturday 8:00am • Lexington, KY SAFETECH2007
	3/31/07	Saturday 8:00am • Vancouver, BC British Columbia Association of Security Professionals
st Annual	4/22/2007	TBA Ohio Valley Chapter of ALOA • 513-464-8806
on@aloa.org	4/28/07	Saturday 8:00am • Roseville, MI Locksmith Security Association
rs	4/28/07	Saturday 6:00pm • Denver, CO Central & Southern Colorado Locksmiths Association
	5/12/07	Saturday 3:00pm • Dallas, TX • ALOA Training Center

Contact the ALOA Education Department for a list of classes and training offered in-house.



2006 Dodge ram on board key programming with 2 keys.

As some of you know I tried to program a extra key for my truck via onboard programming. We tried this during the PSC convention held in Portland OR in October, this was in a class setting and we were not able to do it.

The following is how I was finally able to program the key. The only thing I would like to modify is instead of the Security light flashing on my truck it was the check engine light (Engine Symbol) flashing.

- Insert 1st valid key into ignition and turn ignition to the on position for at least 3 seconds (I did 5 seconds) Turn ignition off and remove first key.
- Insert 2nd key and turn to the on position within 15 seconds. After 10 seconds the security light will begin to flash. Turn the ignition back to the OFF position and remove the second key.
- Insert a unprogrammed key into the ignition and turn to the ON position. After 10 seconds the security light will stop flashing, and then it will come back on for 3 seconds then turn off.
- 4. At that point the key is programmed.

I want to point out this may not work for all vehicles. This is what I found on my 2006 Dodge ram. I have been told that the PT Cruiser, Dodge Caliber and the Ram are all having problems programming extra keys. Advanced Diagnostics currently does NOT have any software for the second generation CAN system for these vehicles. The SDD does have the software.

I want to say thanks to Bill Blanchard from A-Max, and Steve Crabb from AA Express for working with me on getting this programmed. We have spent several hours trying to get info that was accurate.

William Botek CRL

ALOA has terminated its agreement with Service Magic

Service Magic should not, therefore, represent that they are endorsed nor affiliated in any way with ALOA. If anyone has contact with Service Magic and the company makes representation of affiliation with ALOA, please report that to Charles Gibson, charlie@aloa.org. In addition, if any member has contracted with Service Magic and has a complaint about the company, that should be reported as well.

Clarification "Look Ma No Handle" Article from *Keynotes* October 2006

Trained GSA inspectors should contact their instructor if they have questions regarding opening containers or vault doors other than as prescribed in FED-STD-809. For opening by drilling outside the dial ring, students should contact the DoD Lock Program. The Lock Program will explain the procedure and documentation required. If these requirements are met, the Lock Program may authorize the container / door to retain its GSA approval label.



New ALOA Slogan Unveiled

Soon you will be seeing the ALOA logo appear in publications with a new slogan. The new tagline was created to brand ALOA products and services so that consumers, members, and potential members know the various projects we do all come from one place, ALOA. If you use the ALOA logo on your marketing materials, please email betty@aloa.org for an electronic copy.

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For all information and Convention registration visit the website at www.elf2007.com Or contact the Convention organizers on email: ruta.reinika@prplus.lv

Wireless Access Systems Offer Flexible, Innovative Integration Options

Depending on the Application – from Regular Doors to Elevators – Wireless Locking Systems Should Be a Consideration for Every Installation



This wireless lock uses a proximity card to control ingress.

If you haven't considered wireless or RF on-line locking systems for your access control implementations, there's no time like the present to get receptive. You eliminate the cost of wiring and the components needed for wired systems and installation time is typically reduced by up to 90 percent.

Occasionally an installation may call for a mix of locking solutions. There are now many locking systems available

to meet almost any application. These range from standalone programmable electronic locks to computer-managed (CM) models, hardwired locks and a new entry, wireless locking systems.

At an installed cost starting around \$655 US per door, programmable electronic locks provide a solid choice for facilities with a limited number of users and access points. A step above the traditional generations-old strictly mechanical pushbutton lock, they are stand-alone, microprocessor-based, batterypowered locks that provide increased customer value. Until it receives an authorized code, the clutching lever simply

gives way, discouraging vandals and others from breaking it to gain entry. These locks can quickly be programmed with individual user codes, right at the keypad. Administrators can easily add or delete users in less than a ten second process.

Computer-managed (CM) locking systems are ideal in situations where older doors or facilities need to be retrofitted with higher-security locks. CM locking systems offer many of the same benefits as a networked, hardwired system, without the higher cost and additional care associated with routing network cable when retrofitting an existing facility with electronic access control. These standalone, programmable, battery-powered locks are networked through software to provide audit-trail capability and time-based scheduling for restricting access. Whatever the credential used, a user-friendly software programs all, including the locks, access trim, and offline hard-wired controllers, which manage strikes and magnets, from a laptop or PDA.

Beyond CM locking systems are the hardwired locks,

which let users use a CM-type lock to monitor door openings with their own existing, third-party access control panels and software. That means locksmiths don't have to go to the locks themselves to program them, or download audit trail information. This open architecture

Benefits of wireless access control solutions include:

- Reduced installation cost by up to 35 percent or more.
- Reduced implementation time by up to 90 percent.
- Reduced disruption to facilities and workplaces.

platform seamlessly connects the specially designed door lock to a panel interface board (PIB) that connects to any present access control panel. There is no need for separate components or multiple manufacturers' products. Users access these locks with either magnetic stripe or proximity cards.

As a result, credential data and door status information required by the access control panel, such as door position or request-to-exit status, are passed via RS-485 communication from the lock to the panel via the PIB provided with the locks. The access control panel maintains control of the lock status and status indication on these open architecture locks as it does with present electric strike or electromagnetic locking systems. All access events are centrally monitored and captured by the host system. existing access control system, which means users don't have to replace their existing keys or ID credentials. Such systems are an attractive alternative to off-line, standalone locking systems, because they offer a real-time solution that's compatible with all brands of access control panels.

Wireless systems typically operate up to 200 feet between the door and the panel interface module (PIM) for indoor applications. What's especially important is you don't need line of sight. Signals are able to penetrate cinder block walls, plasterboard walls, brick walls, and many other nonmetallic materials for simplified system designs and implementations.

For security integrators, wireless locking systems offer an opportunity to solve problems that might once have been impossible or impractical.

The Benefits of Wired Systems— Without the Wire

Wireless or RF on-line locking systems are one of the fastest growing implementations in access control. These solutions seamlessly integrate into the access control panel, eliminating wire between the lock and the access control panel and providing a complete solution at each opening.

Wireless locks are not just used for doors. There are wireless solutions for elevators, exit devices, gates and electric strikes. Notably, wireless systems easily integrate into any



Using a proximity card, a truck is able to access a portable reader to open the gate at Renton Airport, south of Seattle.

Architectural integrity. Whether it's installed in new modern buildings or historical landmarks, wireless locking systems preserve the integrity of the architectural design. Another plus—potential asbestos issues are avoided entirely.

Go wireless for elevators too! While traveling cables are routinely included at the time on installation, they are often ill equipped to reliably transport credential data from the cab to the elevator controller. Elevator shafts are harsh electrical environments and are often the source of data corrupting noise that becomes induced onto the card reader data lines. This causes inconsistent performance, which often gets worse over time as cable shielding decays due to continual movement.

Though wireless access systems can be used almost anywhere locks are installed, there are certain applications that lend themselves perfectly to wireless solutions. Wherever time or budgets are constricted, airports, healthcare institutions, schools and universities, corporate facilities and other applications can all benefit. Wireless locking systems are extremely flexible. They work on wood and metal doors, both exterior and interior, as well as glass, monitored and scheduled doors, gates, elevators and in portable solutions.

Wireless systems offer many practical advantages.

Real-time event and status transmissions. Wireless locking systems provide the same online, real-time capabilities as wired systems. Access privileges can be added or changed at the central control terminal, all from a common database, which simplifies data entry and management. There is no need to tour the building to reprogram locks or download transaction logs and audit trails. All events are recorded in real time by the host access control system. In addition, all wireless transmissions are encoded using 128-bit private keys for heightened security versus traditional wired installations! Conversely, wireless solutions eliminate the need for the data lines in elevators up to 1000 feet. In fact, they thrive in this environment and provide consistent, reliable data transport that doesn't wear out. With traveling cable installation costs ranging from \$2,600 to \$13,000 or more per cab, wireless alternatives can save thousands of dollars per elevator.

Eliminate trenching. For outdoor applications like vehicle and pedestrian gate access, wireless links can bridge up to 1000 feet line of site eliminating costly trenching. Wireless systems are ideal for garages, parking lots, airports, utility companies and military bases. They are especially cost effective for controlling gates around a facility. Even more impressive—optional directional or gain antennae are available for still longer distances, such as the installation at a Middle East oil field where gates are controlled about 4000 feet away.

Easy temporary access points. Wireless, portable readers provide a quick and easy way to validate credentials for manned applications like checkpoint access, construction zone access, bus loading, perimeter expansion, mustering, and special event attendance. Simply take the wireless portable reader to the temporary location, and have card holders present their credentials. Operation is simple – a green light on the portable reader signifies a valid card; a red indicates an invalid card. The best part is all transactions are online and real-time from the same centralized database.

Wireless Systems: Robust and Reliable

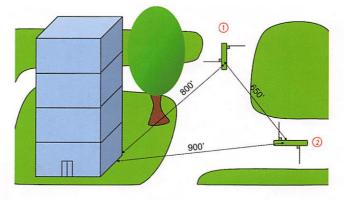
With advanced transmitters and high sensitivity receivers providing optimal coverage throughout an area, today's wireless access control is nothing short of robust. Moreover, Spread Spectrum technology, which sends the same data over many frequencies simultaneously, makes wireless redundant and thus extremely reliable. Wireless solutions also have a built-in red alert. They're supervised by a signal called a Heartbeat. If for some reason the Heartbeat signal is interrupted, a warning signal is generated.

Radio frequency coverage testing is essential to a successful wireless installation, however. Test kits are available that are purposely detuned to 50 percent power and are recommended to validate system designs and to optimize placement of panel interface modules. This ensures reliability prior to installation. In this manner, any weak spots are detected and corrections can be made before implementation, not after.

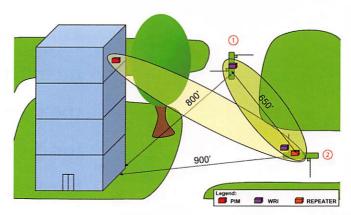
Even in installations with a lot of concrete and steel, such as at the University of New Hampshire, there have not been any problems with the wireless access control system receiving a signal. And by taking the wireless route for the 40 suites in the university's new Mills Hall dormitory, the University saved \$50,000.

In Summary

The business case for deploying the new wireless systems in a wide variety of networked openings is compelling. Such installations demonstrate that a wireless solution can have a substantially lower installed cost than its wired alternative. Moreover, wireless systems use less hardware and install five to ten times faster. Retrofitting electronic access control systems is now made easy and affordable with wireless solutions, especially in situations where it might have once seemed impossible.



Wireless access control solutions are designed for outdoorapplications as well. Unlike indoor applications which are rated at 200 feet, outdoor applications can run up to 1000 feet with their internal antennae. For longer spans, optional gain antennae may be used to bridge distances up to 4000 feet! Whatever the distance, however, direct line of sight is required between PIMs and wireless access points outdoors. In this example below, we'd like to add card access to two gates and control them from the main building. The wireless solution for gate 2 is pretty straightforward: Install a PIM near the edge of the main building and install a wireless reader interface at the gate. Gate 1 isn't so easy as the tall tree is obstructing the view to the main building. To overcome this, you'll need a repeater. The easiest option is to place the repeater at gate 2, which retransmits signals between the two-door PIM and the wireless reader interface at gate 1. This may seem complicated, but it is a lot simpler and much more cost effective than digging two trenches totaling 1700 feet.



RF coverage can extend up to 4000 feet with optional gain antennae. In addition, repeaters can be used to circumvent obstructions or extend the range even farther.

MEMBER* potlight

Welcome to our new monthly feature! Each month we will highlight a current ALOA member & their lockshop with a short bio and in-depth questions. To be considered or to recommend a fellow ALOA member please read the information provided at the end of this article.

John B. Griswold, CML has been an ALOA member since 1988 and has been active in the locksmithing industry

for over 25 years. Currently, John is a proud owner of a small lockshop in Wallingford, Connecticut called AA Lockserv.



1. Tell us about your background in security and your experience in locksmithing.

Griswold: I've have been active in locksmithing for a little more than 25 years starting as a key cutter. Over the years I have worked for locksmiths, a hollow metal distributor and contract hardware company and a Locksmith Distributor. About 11 years ago I purchased a small locksmith shop and have been busy running it.

2. What is your favorite place in CT? Why?

Griswold: My home. It seems to be the place I spend the least amount of time at.

3. How did you get involved in the business?

Griswold: A friend had a locksmith shop and asked me to come help around the shop one day and I stayed. I didn't know any better.

5. Tell us about the changes you've seen in security technology recently.

Griswold: When I first got into

the industry we installed deadbolts all day long. Now we do a few a week. Most doors come pre-bored, and with so many DIY's that part of the business has slowed. Also, when I first started customers would wait until you could schedule them, now everyone wants you there now.

6. Do you find that other locksmiths in the CT area work together on referrals and workflow?

Griswold: I've been very fortunate to know most of the locksmiths in CT and we get along well. I have referred work to many, and they have done so also.

7. How many employees do you have?

Griswold: It is a small family business with three employees.

"The locksmith industry is sitting on a cliff. We can either become the leaders or we can be left behind."

8. Can you remember your first big security job? What can you tell us about it?

Griswold: I had to rekey a hotel because someone had lost the master key. The maintenance man wanted to save money so he would bring the locks one floor at a time into me at 5:00am and they needed to be reinstalled by check in time. It was about 200 doors, between 20 and 30 doors per floor.

9. What advice can you give to an aspiring security professional?

Griswold: A few things come to mind - 1) watch your cash flow and purchase only what you need. 2) educate yourself and keep up to date with any new products, tools, codes that affect the security of your customers. 3) Make friends with other locksmiths, distributors and manufacturers, they can be invaluable when you have any problems. 4)never sacrifice your integrity or you reputation just to make a sale.

10. How do you stay informed about new products and security techniques?

Griswold: I read all the trade magazines and frequently check online sites for new information.

11. How do you sell security to the public?

Griswold: I try to stress that locksmithing and mechanical locks are the foundation to any security system. That if you spend thousands of dollars on an alarm system with a standard keyed knob on the door, you don't have good security. If I am selling our company, I will mention our experience, our reputation and the high quality of the products we sell.



12. What do you see as the future of security? Where are we headed in today's age of technology? *Griswold:* Electronics and high security. There are so many industries trying to compete for the customer's money, we need to set ourselves apart. High security is a great equalizer for locksmiths. Home centers don't have the knowledge, personal or ability to compete with us on. That can change in the coming years with all the news about bump keys and other bypass stories. Electronics can be computer based or stand alone locksets. Electronic locks are easy to install and locksmiths will find this market to be very profitable.

13. Name one thing in your lockshop that says the most about you.

Griswold: I would say High security posters on the wall and displays of products that we use. My wife and daughter would say the clutter on my desk that gets deeper every day.

14. What do you like most about your job?

Griswold: I never liked repetition. So the challenge of locksmithing and the way each day is different has always appealed to me.

15. How has life changed for you as a locksmith in the past few years?

Griswold: We have decided to concentrate on commercial customers and have stopped doing emergency work except for our regular customers. No more lockouts or lost keys.

16. Name a few things that locksmith business owners should do to help their businesses prosper and grow.

Griswold: Everyone takes classes on impressioning and lock picking. It is time for locksmiths to also take business and marketing classes to get their business to grow. Learn the business side of the locksmith business.

17. Give us your biggest locksmithing horror story, toughest job, or the job that taught you the biggest lesson.

Griswold: Biggest lesson is probably purchasing something that I really didn't need just to say I have the newest or best. Then realizing I didn't need it.

18. What is the best part of being a locksmith in America today?

Griswold: The locksmith industry is sitting on a cliff. We can either become the leaders or we can be left behind. We need to continue learning new things and being on the cutting edge of new technology. This is an exciting time for the forward looking locksmith.

19. Explain the rewards of being an active participant in the profession as a whole, as opposed to someone just spinning their wheels trying to make ends meet at a shop.

Griswold: I had a lot of help in this industry through the years from other locksmiths and friends. So being able to answer questions, provide help, or advice to other locksmiths when they ask is a great feeling. It is simply payback for all those who helped me.

*You must be a current member of The Associated Locksmiths of America in order to be recommended for our Member Spotlight feature. If you would like to be recommended or would like to recommend someone else please email our Keynotes Editor, Betty Southerland at betty@aloa.org

BECOMING A



{ Certified Master Locksmith }

By: Jeff Gator, CPL, CPS



In 1977 I graduated High School. That same month, June, I also graduated from a correspondence school for locksmithing. The Foley Belsaw Course of Locksmithing, which I started in January of 1977...

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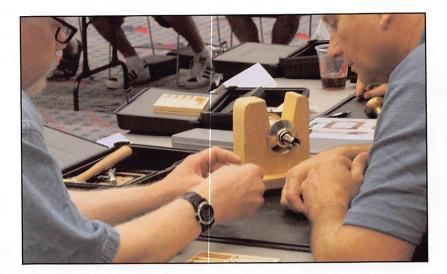
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I was hired on my first job as a Locksmith Apprentice, July 2nd of that same year and summer vacation has never ended. Somehow, by fate, by luck, by the will of God, I found a trade and job I loved to go to. A trade that is wide as it is deep. A trade where the routine could be considered an art form, and the complex a challenge of shear delight. A trade where creativity, innovation, and the gift to understand how things work by following a chain of cogs and linkages still exist. A trade where the highly technical and the basic mechanical often meet under the same cover plate. A trade which is infinite, boundless and teaming with opportunities to those who will only look, learn and apply their craft with the highest degree of professionalism.

It is now 29 years later. I was taught early on the value of attending classes and conventions by my most important mentor, John KeefeSr.,RL. When the Proficiency Registration Program (PRP) came out, I took the Mandatory and two electives in 1987. I passed my first time through and I thought I was somebody. A few years later I took the allowable 12 electives and passed one. The PRP did its job, showing me how little I knew about my chosen vocation.

Since then I have been taking classes with the intention of passing an elective test on the PRP list. What I noticed was my new found knowledge made me notice code violations, door closers that needed adjusting, and the opportunity to sell master-key systems under a patented keyway. The more my knowledge base widened the more money flowed into my pocket because I had the answers to customers needs. I was taught early on the value of attending classes and conventions by my most important mentor, John KeefeSr.,RL.

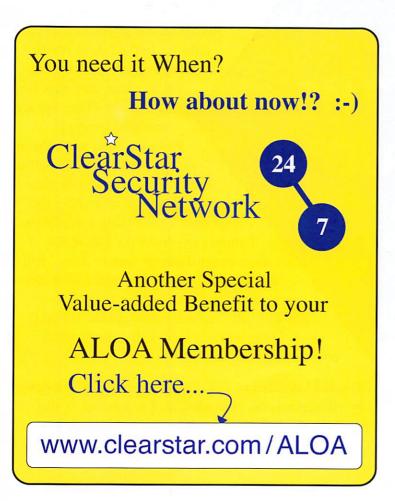




Some classes I took actually helped me decide not to pursue the class topic by investing more money in that phase of locksmithing, High Security Foreign Automotive comes to mind. Another class on making keys for motorcycles, taught by Ray D'Adamo, paid for itself several times over the first year after completing the class.

At the time of this writing I am still a CPL. I am awaiting test results to see if I made CML, or still have more to learn to achieve this designation. Either way I'm a winner.

Trying to achieve a Certified Master Locksmith Rating has made me something I did not figure on, a lot of money and the reputation of being a top professional in my community.





Before starting this month's article I need to make a couple of corrections. First, from the "Look Ma No Handle article". Trained GSA inspectors are NOT allowed to go back to their instructor for approval to drill outside the dial ring or in other words other than prescribed by FED-STD-809. They should contact their instructor to discuss the situation and perhaps get some guidance but ONLY the DOD lock program office can authorize any hole outside the dial ring. The Lock Program will explain the procedure and documentation required. If these requirements are met, the Lock Program may authorize the container / door to retain its GSA approval label.

The second correction concerns the terms I used in the article on the Green label Mosler file safe. I used the terms, confidential, classified, secret and top secret. The correct terms for classified documents are confidential, secret and top secret. This particular customer was storing sensitive documents not any level of classified documents. My sincere apologies for any confusion I might have caused and my thanks to Vaughan Armstrong, CMST, CML for his helpful input regarding GSA procedures and terminology for security containers.

So did this safe need to be drilled or should good diagnostics and vibration open this safe without drilling?

by

Diagnostics works to get safes open, or so I claimed last month. This month we'll look at a recent opening where I felt certain of the problem and that it should open without resorting to drilling. In the end drilling was the only way to get this safe open. I featured this exact safe in a June 2001 Keynotes article, about 10 years ago we had restored it for sale to this customer. I've changed the combination a couple of times and serviced the locks, but they never wanted to pay for a complete boltwork and time lock service. This is at the last commercial gold mine in California all the other commercial gold mines have shut down due to high cost of gold mining in California. They poured their last bars of gold and locked them up in the safe. The safe has serviced them well but now it won't open.

Greg Perry So here are the details about the safe and it's symptoms. First this safe is an CML, CPS ISM Diamond Vault rated TRTL30x6 it has two combination locks, one S&G 8560 manipulation proof and one S&G 6730. Originally it likely came with a Mauer keylock instead of the 6730. Just to make sure we don't have a problem with the 8560 I checked to see if the bolt control handle moves further when the combination is dialed and lock bolt is retracted. This lock appears to be and after opening the safe is operating

properly. Time to focus on the problem lock, here are the symptoms. Turning the dial indicates the faint feel of the contact points as the drive cam gate rotates under the lever nose. The combination was dialed and the gate of the drive cam was moved under the lever nose, the dial was oscillated in an attempt to get it to drop in case in the very unlikely event that one of the wheels drifted. The bolt control handle was also rocked back and forth to impart some vibrations into the lock, still not open. Dialing all wheels left (or right) 4 turns and stopping at Diamond 30 then slowly going back to the right (or left) all three wheels picked up within one num-IN THE ber of where they were left indicating all the flys are operating properly. Probably not a stuck fly, so ROUGH what was next. Redialing the combination and leaving the gate of the drive cam under the lever nose I tried using a deadblow hammer to vibrate the face of the door to get the lever nose to drop. Still not open but now I've lost the feel of contact points. I think the lever is stuck, but why did I feel contact points at first, but not now? Using an audio amp still did not reveal contact point sounds.

> Puzzled I decided to dial the combination up and down by 10 numbers on each wheel and as a group. I also used the charts from Brian Costley's publication



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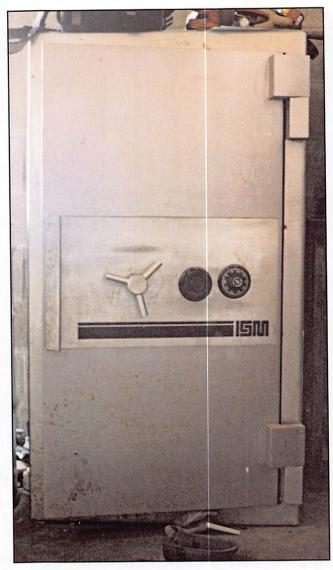


Photo 1, The outside of the door

"Dialing Diagnostics" to dial as if I had a stuck fly. I truly didn't think these would unlock the safe but spending the 30 minutes to double-check seems like good practice. I would hate to drill the safe only to find out I missed something obvious. Still not open and more convinced that the lever is stuck I decided to try again the deadblow hammer and vibration of the lock bolt through the bolt control handle. Still no luck, time to drill, but where? I didn't expect that it would not open so I didn't make up a puller as suggested by some other authors, instead I decided for a more direct shot into the lock.

Drilling the sidewall on this level of safe is not easy. This safe is TR (tool resistant) TL (torch resistant) 30 (minutes) x 6 (6 sided protection). The walls are con-

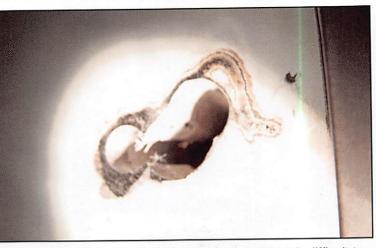
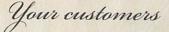


Photo 2, This is the inside of the side wall, although difficult to see the gold colored aluminum barrier layer, it can be seen in the hole.



Photo 3, This is the door side with the 3 holes.

structed of 5 layers of different material. The outer and inner layers are made of steel. In between are a layer of concrete type material, a hardened steel layer, a copper layer and a layer of aluminum alloy. This material is designed to gum up and clog the flutes of the drill bit. Speaking with Jeff Volosing of Strong Arm Drills I found out he recommends spraying the flutes of the drill bits to prevent clogging. I tried a different technique; drilling about a 1/4" deep at a time with a smaller bit then switching to a larger bit to enlarge the hole before going back to the smaller bit to drill some more. Eventually I penetrated the side of the door and had a look around. Unfortunately I drifted a little behind the lock. I tapped directly on the lock case to vibrate the lever still without luck.



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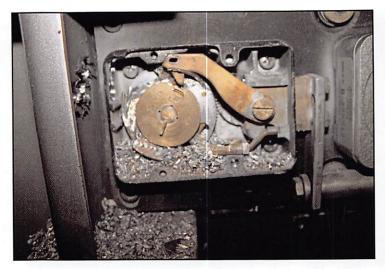


Photo 4, The not so pretty (but open) inside of the lock. This photo shows the lever stuck against the lever stop. This picture was taken after the safe was opened, the door lock bolts extended and the combination lock bolt extended. It was at this point I found the hardened grease preventing the full extension of the lock bolt.

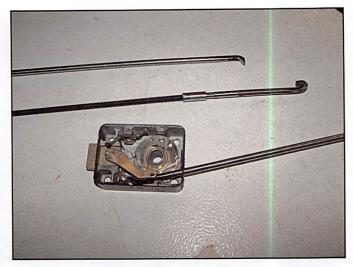


Photo 5 shows the tool in the lock made from air hardening drill rod with a screwdriver handle used to pry the lever into the drive cam gate. The bent end of the tool was sharpened parallel to the shaft of the tool. A second tool is sharpened in the opposite direction or 90 degrees to the tool used. The puller rod tool is between the lock and the second tool. Normally the puller would be used to grab the strap of the lock bolt extension either below or above the lock, depending on how the safe was produced.



Photo 6 shows the grease build up on the bolt extension.

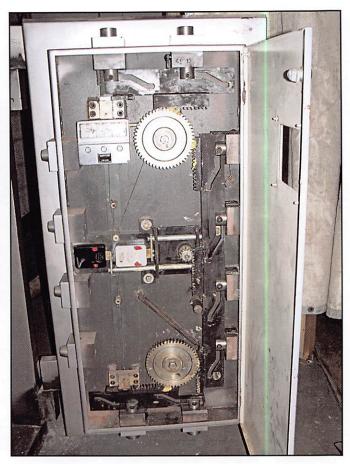


Photo 7 is a full size inside view of the door for your records.



Photo 8, the three tapered needle bearings are ready to be welded.

Instead of drilling a new hole from the outside I angled the drill through the existing hole only drilling the inner portion of the safe wall to enter the lock case. Once inside the lock case I could see the stuck lever. Try as I might I still was not able to get the lever to drop using a stiff bent piece of welding rod. Again I drilled the hole up and to the front slightly to drill through the top of the wheel pack and remove the fence. Even with the fence gone the lever would still not drop. The next problem was they were quitting for the night and kicked me out. Not a big problem it gave me time to get some larger bits from Jeff and also make a couple of prying tools out of drill rod and screwdriver handles. I also produced the puller in case I needed to drill and pull the bolt extension back. Going back two days later I drilled the outer skin to match my third hole to the inside and drilled the existing holes to 1/2". This allowed me to watch with a scope as I used the homemade tool to pry the lever into the drive cam. Turning the dial retracted the lock bolt.

So what caused the lockout. Look at photo 5, the grease from 10 years ago finally built up enough on the lock bolt extension bar to prevent full extension. The drive cam would force the lever out of it against the lever stop and I believe a slight flex in the extension from the lock bolt to the bar to wedge tighter against the lever stop. The repair was effected with several tapered pins from wheel bearings welded from both sides and then spot putty added to smooth the outside. Of course the boltworks were fully disassembled, the old grease removed and lubricated with fresh grease. The 6730 lock was replaced and the 8560 was serviced.

So did this safe need to be drilled or should good diagnostics and vibration open this safe without drilling? Photo 4 is not doctored; after the door was open we extended the bolts and watched the lever get stuck against the lever stop. It took a little force to get it to drop. I believe drilling was the only option. Perhaps I should have built the bolt extension puller and used that method, but the end result is the same, safe is open and the customer is happy.

Eliminate OFFICE

By: Laura Leist

What does office disorganization cost your company? The Wall Street Journal published a study indicating that the average employee wastes nearly six weeks a year looking for information and things in their office. Multiply six weeks by their salary and then the number of employees in the company, and that is a lot of money!

Can you relate to any of the following organizing misconceptions? If you can, you're not alone.

If I file it, I'll never find it again

The key to a great filing system is the ability to "retrieve" the information when you need it. The act of "filing" the paper away is simple – the critical step lies in how you categorize it so that you and others can access it.

If I hire an Office Manager / Office Assistant – they'll get me organized

Many managers and business owners become frustrated after hiring an office manager or assistant because this individual has done very little to help them get organized. In order for this individual to be successful, there must be systems and processes that they can follow on a daily, weekly, monthly basis. Typically, this person is not the individual that will "create" the systems or processes but rather "maintain" them. In many cases, the individual hired to work in this role may not have the background to develop those processes or systems for you – yet they are excellent at using the systems. It is critical that the Manager or Business Owner play a key role in the development of these systems because most likely they will be the ones using them long after the individual hired to help them has moved on.

Being organized stifles creativity

We've all heard of "right brained" vs. "left brained" individuals. Those that are "right brained" tend to be more creative and thus disorganized. The fact of the matter is that those that are "right brained" tend to be more "visual" and therefore they like to see what they are working on – and thus much of what they work on is out in the open. There is no right or wrong way to be organized – it's really about creating systems and processes that the individual can maintain to be efficient and productive. The work can be out in the open, as long as it is done so in an organized fashion so that when the information is needed – it can be retrieved.

Being neat and tidy is the same as being organized

It's easy to take a clean sweep off your desk top into a box, bag or desk drawer. This puts a Band-Aid on the problem, but doesn't find a solution. In most instances, people desire solutions. The clean sweep may be a temporary solution, but at some point you must face the underlying disorganization.

No matter what excuse you use for it, clutter in your office, whether on your work surface or on the floor, can be extremely distracting. If you're used to working in this kind of environment, you may not even be aware that the clutter is distracting you. It also causes unnecessary stress, because the items lying around often represent unfinished business. Having a system and a place to put things in your office will help minimize the distractions and eliminate extra stress. Here are a few tips to help you declutter your office:

1. Magazine Holders – use them to store directories, software manuals, packages of computer software labels, folders, user guides, packages of computer photo paper. When placing on a shelf, you want to see the back of the holder instead of the contents – it gives a clean look.

2. Computer Software – If you do not have an IT department that stores software and the user manuals for you, you'll want to set up a system in your office so you can put your hands on when you need it. Empty the contents of the boxes and keep the software and manual. Be sure you also keep the Product Key if not on the CD case or CD itself. User manuals can also be store in a magazine holder, in hanging file in your filing cabinet or even in a decorative box that sits on a shelf. Software can be stored in a binder or a box designed for software.

3. To be Filed – Establish a location in your office for papers that require no additional action but just need to be filed. Don't allow this location to accumulate items that need action.

4. Receipts – Create a place for receipts you must keep. Make a decision immediately if you need to keep it. Most likely, if it is a business expense, you'll need to keep it. If you file an expense report – keep an envelope for the period where you can place the receipts until you file the report – so you don't miss out on being reimbursed for expenses. If you have your own business, be sure to label the type of expense immediately – it will save you hours of time later at tax time!

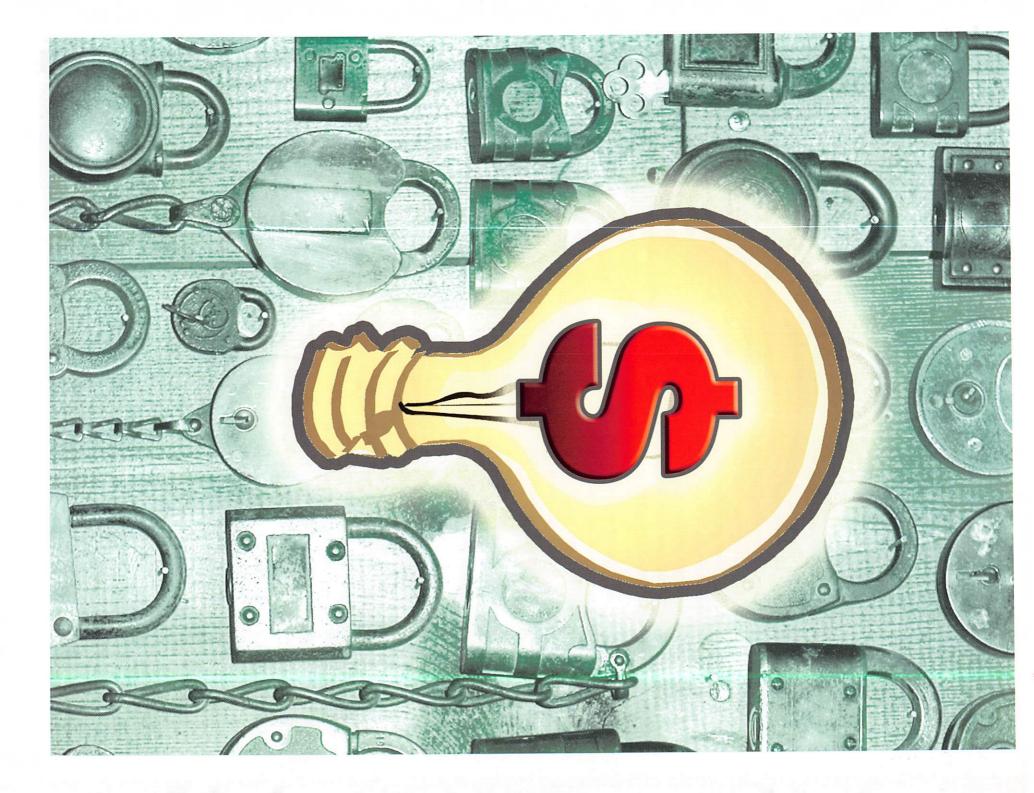
5. Names, addresses, email addresses and phone numbers – Establish a location in your office where you'll keep these pieces of information until you have time to record them in your contact management program or address book. Use a folder that you keep close by or a small container into which you toss the information. Better yet, record it immediately and discard that piece of paper.

6. Bookshelves – When placing books on bookshelves, try grouping them by category. Instead of standing them all upright, try laying groups of books flat and stacked on top of each other. Bookshelves don't need to be full of books from one end to the other. In between the groups, you can display a photo or special treasure to break up the sections a bit.

Not sure where to begin? Just pick one small area to start – and complete that area. You'll have a wonderful feeling of accomplishment and then you can move on to other areas of your office. It's never too late to enjoy the numerous benefits of working in an organized office.

About the Author:

Laura Leist, author of "Organizing & Customizing with Microsoft Outlook 2003" and "Eliminate Chaos," is an organizational consultant who provides services to individuals in their homes, small businesses and corporations. She serves on the board of directors of the National Association of Professional Organizers and has been recognized as one of Washington State's 40 Under 40 Entrepreneurs in 2001. For more information, please contact Laura at 425-670-2551 or at laura@eliminatechaos.com.



Are you missing the key to gaining your customer's trust and the ability to influence their buying decisions? **BY CLAIRE COHEN, CML**

WINNING the **\$ALE** with

PRODUCT KNOWLEDGE

A solid understanding of the merchandise you sell and the services your company provides can be the secret of sales success. Use the knowledge you have about what you sell to your advantage.

Buyers seek solutions from security professionals who understand what they really need. Prepare to be a winner! Know your products and/or service inside and out.

Gain competence and become an absolute expert about the products you sell and the services your company performs. Educate yourself by talking to hardware manufacturers and their distributors. Others in your organization may be able to help you gain more insight in a particular product or group of products. Don't overlook networking by reaching out to your local association members who may have had experience with a product. Will one of your distributors hold a class to discuss potential applications of a product?

Have confidence in your merchandise and services. This comes from becoming an expert on your products and knowing that your product(s) and/ or service offer the right solution for your customers' security needs.

Recognize that you must commit yourself to the selling profession as part of what you do. Also, honesty about what a product can and cannot do, integrity and a sense of fairness are crucial for long-term sales success. Successful salespeople can turn product objections into sales. Product knowledge and awareness of your company's service levels and that of competitors is essential. You should also be able to communicate and present this information at customer level. To capitalize on every sales opportunity you must leave no room for customer misunderstanding. Successful sales people can present the information in different ways for different customers. Strive to give your customers a clear understanding of your product, service or company.

Communicate product knowledge to others in your company. Staying in business today is a matter of continuous learning, and yet many businesses don't do enough to educate their associates. Developing product and service knowledge helps to improve sales results throughout the organization. Helping others in your group to understand products and services can help a company grow their business. Many important parts of product education can be done informally through occasional meeting updates from distributors or vendors who share can product knowledge and their applications or with more experienced members of your staff. Guarantee that every member of your organization who speaks to patrons is the expert that your customers expect them to be.

Product, company, and competitor knowledge can help sell benefits to consumers. Teach salespeople how to translate product features into the benefits that cause customers to buy. Ensure that every salesperson receives thorough and professional training on your products and services.

Develop a training program for any member of your organization who sells to customers. This will result in a staff whose expertise will have customers saying "yes" when they need a security professional.

Why do customers bypass the mass merchandiser / big box stores to seek the advice of a security professional? Expert knowledge of your products and services, the ability to demonstrate those products, and explain the benefits to your customers can help you to win the sale!



HIGH PERFORMANCE POWERED HAND TRUCKS

ULIRA LIF



ULTRA LIFT supplies the power – so you don't have to. One person can safely and easily handle loads that usually require 2 or 3 people, even up or down stairs. Two people can handle most safes to 1500 pounds. If safety is your concern, **ULTRA LIFT** is the best move you'll ever make!

OPERATOR SAFETY

Injuries can be virtually eliminated. Ultra Lift does the lifting so that operator effort required to complete a move is minimized. Heavy loads are broken back with ease. The operator stays in control by using a combination of motor power, balance and leverage in every phase of a move.

REDUCE LABOR COSTS

Fewer people are required for any move with Ultra Lift. Manpower can be scheduled more productively. Labor savings often pay for the Ultra Lift in one month.

ELIMINATE DAMAGE

Loads are broken back, set down and moved under power with maximum leverage and operator control. Gentle handling eliminates bumps, bounces and damage to the load and premises.

INCREASE PROFITS

Increased operator safety, reduced labor cost and elimination of damage to the load and premises all contribute to significant increases in profits.

FOR LITERATURE, VIDEO OR ON-SITE DEMONSTRATION, WRITE OR CALL:

ULTRA LIFT CORPORATION

475 STOCKTON AVENUE, UNIT E SAN JOSE, CA 95126 800-346-3057 408-287-9400 FAX 408-297-1199 E-mail: info@ultralift.com www.ultralift.com

U.S. PATENT 4,570,953



Classifieds

EMPLOYMENT

LOCKSMITH WANTED

Experience & hardware knowledge preferred. Apprentice positions open for right individual. Excellent benefits include use of vehicle & tools, uniform, vacation and personal time, health insurance, 401(k). Background check required. Clean MVR required. Fax 303-291-0113 or send resume & MVR to Colorado Doorways, 3333 E. 52nd Ave., Denver, CO 80216. www.codoor.com, email: hr@codoor.com. EOE M/F/D/V

LOCKSMITH TECHNICIANS WANTED

In-house locksmith with experience road and shop work for commercial, safe and access control service. Salary plus benefits. See website or call for details. 713-755-5906. Apply in person at 1310 Prairie, 2nd floor, Houston, Texas 77002. www.co.harris.tx.us/hrrm/ Employment.htm

LOCKSMITH WANTED

Locksmith wanted at Lee's Lock & Safe in Encinitas, California! Commerical, Residential, Electronic Access Control & Safes a plus. Fast paced and good benefits. Located in beautiful North Coastal San Diego County. In business since 1970. Fax: 760-753-5851, Ph: 760-753-0825.

LOCKSMITH WANTED

South King County Locksmith Company (locations in SeaTac and Federal Way) needs inside locksmiths as well as outside technicians. Top benefits package and top pay. Medical, 401K, paid vacation and plenty of opportunity for advancement. We will supply everything you need (tools, truck, uniform)> Please email or fax resume to: paulbrandon@lockguys.com or give me a call at 253-261-3870. 30819 Pacific Highway South Federal Way, WA 98003

LOCKSMITH WANTED

Busy shop in Wobum, Massachusetts seeks experienced Locksmith. We perform commercial, residential, safe, glass storefronts, card access, and automotive work including 2 AAA accounts. You don't have to know all these phases of locksmithing and we are also willing to train if interested. Sub-contractors welcome - Your van or ours. For more info please contact John at 781-933-9999 or send resume to: Locks & Keys, Inc. P.O. Box 222, Woburn, MA 01801. Thank you for your consideration.

RELOCATE TO ALASKA

Action Security, Inc is a 44 year old security company that is interested in hiring you. It's services include electronic security, bank/credit union security; wholesale products; hollow metal fabrication; contract hardware; retail security centers; and professional locksmith services. We have three retail locations and offer statewide services. We currently are in need of locksmiths, safe technicians, AHC's, CDC's, EHC's, electronic and bank technicians. Opportunity and professional growth is encouraged. Ideal candidate must be neat in appearance, people oriented, self motivated and hard working. Applicants must possess a good driving record, pass background and drug testing. We will train the right candidate. Action offers full benefits package; competitive wages; medical insurance; paid vacation and sick days, continuous education and profit sharing. Please email resume to: info@actionsecurity.com

LOCKSMITH WANTED

A southern California locksmith company is looking for an honest, dependable, reliable and experienced locksmith. The company has been in business for 30 years and is looking for a locksmith to work both commericial and residential. Salary and commission, plus general insurance, paid vacation and 401K. Fax resume to: 760-779-1811.

WANTED

Qualified locksmith with at least five years experience in shop and on the road service. Applicant must be willing to relocate to Bermuda. Knowledge and experience in opening and servicing safes, combination changing, deposit box opening and servicing, installations, impressions, rekey and master key commercial and residential locks, Abloy, Medeco, Everest, Ilco Kaba high security locks. Paid vacation, holidays, major medical insurance, pension, tools and uniform provided. Respond to: Fax: 1-508-366-8864 Email: barnes-lock@ibl.com Barnes Locksmith Service P.O. Box HM 636 Hamilton HM CX, Bermuda

EXPERIENCED LOCKSMITH

Established company in Central Virginia is looking for a locksmith experienced in commercial, residential and automotive. Great pay, insurance, retirement plan, paid vacation and holidays. Needs to be motivated team player. Drug test, background check, good driving record required. Send resume to: Albermarle Lock & Safe Co. 513 A Stewart Street Charlotesville, VA 22902 Attention: Scott Megahan Fax. 434-971-8021 email: alb.lock@yahoo.com

EMPLOYMENT OPPORTUNITY

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Locksmith - Entry Level/Experienced - A true career opportunity in Las Vegas for enthusiastic and dependable people! A&B Security Group is seeking entry level or experienced locksmiths to join our dynamic and growing security services organization. On the job training and advancement opportunities into many areas such as alarms, CCTV, access control systems, safes and more. Join the A&B Security Group team and receive competitive salary and excellent benefits which include: Minimum first year salary \$30,000, 401K, hospitalization package, paid holidays, company vehicles, even a relocation allowance! A&B Security Group is currently accepting applications from interested and avalified candidates to fill the open Locksmith positions. Come work for A&B Security Group in Las Vegas and you'll stay in Las Vegas! Apply on our website www.227lock.com or call 702-227-LOCK and ask for Phil today!

WANTED TO BUY/SELL

BUSINESS FOR SALE

Mom and Pop Locksmith and Screen Business for Sale in Golden Valley, Arizona. Located between Kingman, AZ and Laughlin, AZ in fast growing Mohave County. Health and age are our reasons for selling. Our Dodge Ram Van and Business have more than \$75,000.00 in equipment and inventory. All is included. Three bedroom, two bath 24x24 detached garage (which now houses the business) on 1.7 acre lot with all utilities and no assessments owed. Make an offer that is reasonable for this area. 928-565-2294 or email at Imburks@citlink.net

BUSINESS FOR SALE

Sacramento, California Locksmith Business with two fully equipped vans, full inventory, tools, keys and code machines, etc. Established customer base since 1976, leased store in shopping center. Contact Walter Marcotte, owner, Jeff's Locksmiths. LIC# 706234 2377 Arden Way, Sacramento California 95825. Fax 916-929-5945 Phone 530-674-3411 Randy's Cell Phone 916-600-1557

FOR SALE

Original Curtis key blanks.

Dan Barrow 601-624-8185.

LOCKSMITH BUSINESS FOR SALE

Located in Chicago south suburban area. Shop is well established, 35 years in same location, business has many commercial/industrial accounts. Equipment and inventory are included. Owner relocating will help with transition. Please call 708-424-6953.

FOR SALE - ALL ITEMS LIKE NEW!

RETIRED - PRIMUS Demo kit with lock out cylinder - \$195. Everest Demo kit - \$195. Schlage Finish samples - \$15. Solid Oak mount 44-112 - \$50. Single mount composite material - \$25. Sold individually or \$425. Takes all!!!! Contact John L. Kish. Member# 12431 Telephone 1-888-7233. Email: kishjohn@softhome.net

FOR SALE

Many new and gently used Omnilock OM and OP 2000 locks. For prices and more information, please email Omnilocksforsale@aol.com or fax 860-346-6667

BUSINESS FOR SALE

Turnkey locksmith company incorporated. All inventory and equipment, new \$10,000 computerized system, domain name, phone lines & vehicles. Prime location since 1979. High foot & return client business. Loyal employees, customer base includes national retail chains. Alarm and proprietary key systems assures repeat business. Grow in a vibrant area in Seattle, Washington, where new construction projects abound. Call Verlayn McManus, RE/MAX Northwest at 1-866-733-5788 or send email to vmcmanus@remax.net.

LOCKSMITH BUSINESS FOR SALE

Growing East Tennesse locksmith business established 1987. Supports three locksmiths with two fully equipped vans serving residential & commercial accounts as well as walk-in customers. Business located in a 1152 sq.ft. concrete building on a 7500 sq.ft. corner lot fronting main hwy. Complete set up \$225,000. Call 423-586-3101 M-F 8-5.

EQUIPMENT FOR SALE

•1 Ilco 009 Tubular Key Machine, 120 Volt - \$200

• 1 Ilco Exacta Punch Setup for Kwikset 5 & 6 Pin - \$200

• 1 Framan #2 Code Machine 12 Volt -\$1200

• 1 Framan Express 12 Volt - \$800 All prices plus shipping. 732-773-6447 or email: ils245@comcast.net

BUSINESS FOR SALE

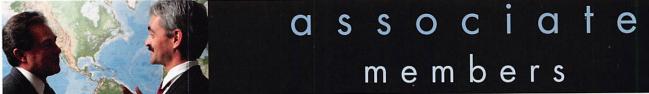
Storefront and mobile services established for 24 years. Located in Southeast Kentucky. We serve several counties. We are now the only locksmith company in our town. With limited competition in area. We will include 2 fully equipped vans, many contracts, systems and inventory. Good location to raise a family, retire or escape the high pressure life. We have a good growth potential. Asking \$65K or best offer. Selling due to personal reasons. Contact us at sbvbky30@hotmail.com. Serious inquiries only.

MOBILE BUSINESS FOR SALE IN MIAMI, FLORIDA

15 year old, well established business. 90% commercial. Very good accounts. 2000 Ford Econoline Van .75 ton, HPC 1200, HPC 9160, all pinning kits, blanks, hand tools and stock included. \$190,000. Also HPC 1200 blitz, 6 months old, 30 min use, \$1,000. Call Brad 305-233-4447

Classified Advertising Policy

Classified advertising space is provided free of charge to ALOA members and for a fee of \$2.00 per word, \$40.00 minimum for non members. Classified ads may be used to advertise used merchandise and overstocked items for sale, "wanted to buy" items, business opportunities, employment opportunities/positions wanted and the like. Members or non members wishing to advertise services or new merchandise for sale may purchase a "Commercial Classified Ad" for a fee of \$4.00 per word with a minimum of \$100.00. Each ad will run for two issues. For blind boxes there is a \$10.00 charge for members and non members. All ads must be submitted in writing to the Advertising Sales Department via fax at 817-645-7599 or through an email to adsales@aloa.org by the fifteenth of the month two months prior to issue date. ALOA reserves the right to refuse any classified advertisement that it deems inappropriate according to the stated purpose of the classified advertising section.



Distributor

1st In Hardware, Inc. Phone: Phone: 410-646-9900 Fax: 410-646-0045 www.lstinhardware.com

ADEL Fingerprint Technology, LLC Phone: 909-595-1222 Fax: 909-595-1667

Accredited Lock Supply Co. Phone: 800-652-2835 Fax: 201-865-2435 www.acclock.com

American Auto Lock.Com Phone: 717-392-6333 Fax: 717-581-8353 www.americanautolock.com

Andrews Wholesale Lock Supply Phone: 717-272-7422 Fax: 717-274-8659 www.andrewslock.com

Boyle & Chase Inc. Phone: 800-325-2530 Fax: 800-205-3500 www.boyleandchase.com

Clark Security Products Phone: 858-974-6740 Fax: 858-974-6720 www.clarksecurity.com

Cook's Building Specialties Phone: 505-883-5701 Fax: 505-883-5704

Dire's Lock & Key Company Phone: 303-294-0176 Fax: 303-294-0198

Direct Security Supply, Inc. Phone: 800-252-5757 Fax: 800-452-8600

Discount Key Machines.Com/Busch Phone: 800-332-8724 Fax: 407-363-4666

Doyle Security Products Phone: 800-333-6953 Fax: 612-521-0166 www.doylesecurity.com

Dugmore and Duncan, Inc. Phone: 888-384-6673 Fax: 888-329-3846

E. L. Reinhardt Co., Inc. Phone: 800-328-1311 Fax: 651-481-0166 www.elreinhardt.com

Ewert Wholesale Hardware Phone: 800-451-0200 Fax: 708-597-0881

Foley-Belsaw Company Phone: 800-821-3452 Fax: 816-483-5010 www.foley-belsaw.com Fried Brothers Inc. Phone: 800-523-2924 Fax: 215-592-1255 www.fbisecurity.com

H.L. Flake Co. Phone: 800-231-4105 Fax: 713-926-3399 www.hlflake.com

Hans Johnsen Company Phone: 214-879-1550 Fax: 214-879-1530 www.hjc.com

Hardware Agencies, Ltd. Phone: 416-462-1921 Fax: 416-462-1922 www.hardwareagencies.com

IDN Incorporated Phone: 817-421-5470 Fax: 817-421-5468 www.idn-inc.com

Instant Hardware Delivery, Inc Phone: 800-355-1107 Fax: 800-663-8518

Intermountain Lock & Supply Phone: 800-453-5386 Fax: 801-485-7205 www.intermountainlock.com

International Electronics, Inc Phone: 800-343-9502 Fax: 617-821-4443

Jo Van Distributors Phone: 416-288-6306 Fax: 416-752-8371 www.jovanlock.com

L V Sales Inc Phone: 323-661-4746 Fax: 323-661-1314

www.lvsales.com Lockmasters, Inc. Phone: 859-885-6041 Fax: 859-885-7093

www.lockmasters.com

Locks Company Phone: 800-288-0801 Fax: 305-949-3619

Locksmith Ledger International Phone: 847-454-2700 Fax: 847-454-2759 www.lledger.com

McDonald Dash Locksmith Supply Phone: 800-238-7541 Fax: 901-366-0005 www.mcdonalddash.com

Monaco Lock Co. Phone: 800-526-6094 Fax: 800-845-5625 www.monacolock.com

NLS Lock Supply Dba Nevada Lock S

Lock S Phone: 702-737-0500 Fax: 702-737-7134

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Phoenix Safe International LLC Phone: 765-483-0954 Fax: 765-483-0962 www.phoenixsafeusa.com

Positive Identity Solutions Phone: 704-663-1175 Fax: 704-660-1301 www.pids-usa.com

Security Distributors Inc Phone: 800-333-6953 Fax: 612-524-0166

Security House Phone: 905-669-5300 Fax: 905-660-6313 www.securityhouselock.com

Southern Lock and Supply Co. Phone: 727-541-5536 Fax: 727-544-8278 www.southernlock.com

Stone & Berg Wholesale Phone: 800-225-7405 Fax: 800-535-5625

Streetwise Security Products Phone: 252-830-5577 Fax: 252-830-5542

The Locksmith Store Inc. Phone: 847-364-5111 Fax: 847-364-5125

www.locksmithstore.com

Timemaster Inc. Phone: 859-259-1878 Fax: 859-255-0298 www.lime-master.com

Top Notch Distributors, Inc. Phone: 800-233-4210 Fax: 800-854-4146 www.topnotch.bz

Turn 10 Wholesale Phone: 800-848-9790 Fax: 800-391-4553

U.S. Lock Corp. Phone: 800-925-5000 Fax: 800-338-5625 www.uslock.com

Wilson Safe Company Phone: 215-492-7100 Fax: 215-492-7104 www.wilsonsafe.com

Manufacturer

A & B Safe Corporation Phone: 800-253-1267 Fax: 856-863-1208 www.a-bsafecorp.com ABUS Lock Company Phone: 800-352-2287

Fax: 602-516-9934 www.abus.com Access Security Products Ltd.

Phone: 905-337-7874 Fax: 905-337-7873 www.access-safe.com

Adams Rite Mfg Company Phone: 800-872-3267 Fax: 800-232-7329 www.adamsrite.com

Adesco Safe Mfg. Company Phone: 800-694-9340 Fax: 562-408-6427 www.adesco.com

Adrian Steel Company Phone: 800-677-2726 Fax: 517-265-5834 www.adriansteel.com

Advanced Diagnostics USA Inc Phone: 650-876-2020 Fax: 650-876-2022 www.autokeys.com

Alarm Controls Corporation Phone: 631-586-4220 Fax: 631-586-6500 www.alarmcontrols.com

All Five Tool Company, Inc. Phone: 860-583-1691 Fax: 860-583-4516 www.all5tool.com

American Security Products Phone: 909-685-9680x2013 Fax: 909-685-9685 www.amsecusa.com

BWD Lockcraft Phone: 973-728-3707 Fax: 973-728-3731 www.bwdautomotive.com

Bianchi USA, Inc. Phone: 800-891-2118 Fax: 216-803-0202 www.bianchi1770usa.com

Buddy Products Phone: 312-733-6400 Fax: 312-733-8356 www.buddyproducts.com

CCL Security Products Phone: 800-733-8588 Fax: 847-537-1800 www.cclsecurity.com

CompX Security Products Phone: 864-297-6655 Fax: 864-297-9987 www.compxnet.com

D&D Technologies (USA), Inc. Phone: 714-677-1300x292 Fax: 714-677-1299 www.ddtechglobal.com

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Don-Jo Manufacturing, Inc. Phone: 978-422-3377 Fax: 978-422-3467 www.don-jo.com

Door Controls International

Phone: 800-742-3634 Fax: 800-742-0410 www.doorcontrols.com

Door Jamb Armor Phone: 201-490-5381 Fax: 201-490-5389 www.djarmor.com

Doorking Inc. Phone: 800-826-7493 Fax: 310-641-1586 www.doorking.com

Dorma Architectual Hardware Phone: 717-336-3881 Fax: 717-336-2106 www.dorma-usa.com

E-Lock USA Phone: 434-589-5913 Fax: 434-589-3738 www.e-lock-usa.com

FireKing Security Products Phone: 800-457-2424 Fax: 800-896-6606 www.fkisecuritygroup.com

Framon Manufacturing Company Inc. Phone: 989-354-5623 Fax: 989-354-4238 www.framon.com

G-U Hardware Inc.

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HPC, Inc. Phone: 847-671-6280 Fax: 847-671-6343 www.hpcworld.com

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www.gearkeeper.com Ingersoll Rand Security Technologies

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KABA ILCO Corp. Phone: 252-446-3321 Fax: 252-446-4702 www.kaba-ilco.com

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Phone: 909-923-7800 Fax: 909-923-0024 www.keybak.com

Kenstan Lock Company Phone: 516-576-9090x315 Fax: 516-576-0100 www.kenstan.com

Keri Systems Inc.

Phone: 408-451-2520 Fax: 408-441-0309 www.kerisys.com

Knaack Manufacturing Co.

Phone: 800-456-7865 Fax: 815-459-9097 www.weatherguard.com

Kustom Key Inc. Phone: 800-537-5397 Fax: 800-235-4728 www.kustomkey.com

LAB Security Phone: 800-243-8242 Fax: 860-583-7838 www.labpins.com

La Gard Inc. Phone: 310-325-5670 Fax: 310-325-5615 www.lagard.com

Lock America, Inc.

dba L.A.I. Group Phone: 714-373-2993 Fax: 714-373-2998 www.laigroup.com

LockPicks.Com/Brockhage Tools Phone: 408-437-0505 Fax: 408-516-9642

Lucky Line Products, Inc. Phone: 858-549-6699 Fax: 858-549-0949 www.luckyline.com

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Medeco Security Locks Phone: 540-380-5000 Fax: 540-380-5010 www.medeco.com

Mil-Comm Products Co Inc Phone: 201-935-8561 Fax: 201-935-6059

Promet Safe Inc. Phone: 860-436-6246 Fax: 860-436-6876 www.promet-safe.com

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ROFU International Corp. Phone: 253-922-1828 Fax: 253-922-7272 www.rofu.com

Rutherford Controls Int'l Co. Phone: 519-621-7651 Fax: 519-621-7939 www.rutherfordcontrols.com

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Security Door Controls

www.securitron.com

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Security Solutions Phone: 405-376-1600 Fax: 405-376-6870 www.securitysolutions-usa.com Select Engineered Systems Phone: 305-823-5410 Fax: 305-823-5215 www.selectses.com

Townsteel, Inc. Phone: 626-858-5080 Fax: 626-858-3393 www.townsteel.com

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Videx Inc. Phone: 541-758-0521 Fax: 541-752-5285 www.videx.com

WMW Innovation Company Phone: 888-474-2341 www.sure-strike.com

Service Organization

Allstate Insurance Company Phone: 847-551-2181 Fax: 847-551-2732 www.allstate.com

Cardservice Mobile Solutions Phone: 561-210-8488 Fax: 561-953-6268 www.cardservicems.com

Cross Country Automotive Services Phone: 800-541-2262

Fax: 781-393-0256 www.argosi.com

HRH Insurance Phone: 817-462-3630 Fax: 817-462-3680 www.hrh.com

Massglass & Door Service Phone: 888-742-8837 Fax: 805-497-2255 www.massglass.com

SalesGenie.Com Phone: 402-593-4500 www.salesgenie.com

The Mechanic Group, Inc. Phone: 845-735-0700 Fax: 845-735-8383 www.mechanicgroup.com

Webster Safe & Lock Co., Inc. Phone: 901-332-2911 Fax: 901-332-2878 www.webstersinc.com



IN PURSUIT OF ASSOCIATION HEALTH PLANS FOR LOCKSMITHS

In 2003, the Associated Locksmiths of America, Inc. (ALOA) joined the Association Healthcare Coalition (TAHC), an alliance of over 35 trade and professional associations that seeks to promote association-sponsored health plans as unique and viable mechanisms for providing affordable health care benefits to their membership (small and medium- sized employers). We did so because we wanted to offer our membership, which consists of mostly single owners or small employers, a chance to have health insurance. In America today, approximately 60% of all uninsured Americans are workers employed by a small business or the dependents of such workers.

20 years ago some associations, like the American Council of Engineering Companies, were able to offer nation-wide health insurance to their membership because state regulations were few and fairly consistent. With the proliferation of new rules and tighter controls over the last 10 years, now only a small handful of large associations are able to offer such benefits (and TACH predicts those left will disband their programs over the next year). These impediments are what keep ALOA from offering its members health insurance.

In contrast, large corporate and union health plans are exempt from state insurance regulations and mandates. ALOA and TAHC are seeking the same opportunities provided to their counterparts in large corporations and labor unions – affordable health care through economies of scale, greater bargaining power with large insurance companies, regulatory uniformity, and the freedom to design health plan options that meet working families' needs.

Associations are uniquely structured to be part of the employer-based healthcare delivery system. Because they are already structured to represent their members in other areas, they possess the infrastructure, administrative mechanisms, and experience needed to unify employers and employees into effective consumers of health services. By serving this need for small employers, associations add value to the health care system as a whole, as well as to their members individually. The bill would give insurance companies an opportunity to bid their health plans to AOLA so that we may offer the most comprehensive plan to our membership.

Now that the elections are over, ALOA is working with TAHC on the passage of Small Business Health Fairness Act of 2003. A similar bill already passed the House, and there are still a few more days in the 109th Congress to pass a Senate version. If not, we will work for its reintroduction in the new Congress.

Please check with the ALOA legislative page at www.aloa.org/legislation for the latest update.



JOIN ALOA'S LEGISLATIVE ACTION NETWORK TODAY!

As a Legislative Action Network member, you will be "in the know" about the latest legislative happenings in your state. Each member will receive a quarterly newsletter giving them the latest insight to security legislation at the state and federal levels.

It's easy to join! Just send an email to

legislative@aloa.org and put"LAN" and your membership number in the subject line. We'll get you on the network right away!

If you contribute \$100 or more to the Legislative Action Fund you become a member of the prestigious Legislative Action Network (LAN) Council. The Council is an important instrument in raising the standards of our profession through the legislative process by making sure that locksmiths have the final say in how our industry will be run. As a Council member, you will receive:

- The quarterly Legislative Action Network Update alerting you to important legislation in your state and around the country (same as LAN members)
- A comprehensive guide to lobbying in your state capital, so you can be the "voice of ALOA" to legis lators.
- A lapel pin designating you as a special ALOA LAN Council member
- Recognition in Keynotes magazine.
- Invitation to exclusive functions at the annual ALOA convention for LAN Council members.
- Complimentary Legislative Convention merchandise.

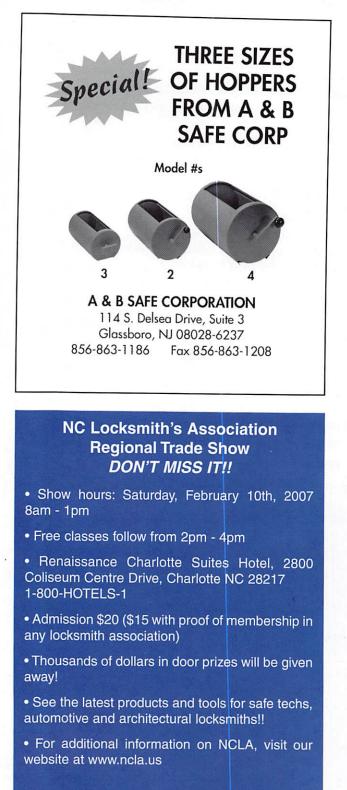
It's simple to join the LAN Council:

- Log into the ALOA Store at http://www.aloa.org/store
- Click on Search and type in "Council"
- From there you can join at four different donor levels
- Add this to your basket and checkout!
- Note: if this is the first time you have used the ALOA Store since December 2004, you will need to set up a username and password.



keynotes

BUYER'S MARKETPLACE



Facts on Sargent punches.

These new hand operated punches have a few unique features, plus specifications that are worthy enough to mention.

Two models are available, BP201-SGT-L and BP201-SGT-R.

Depending on milling (profile), the blanks are inserted one side or the other. Example; The L series is inserted from the left side and cuts bow to tip. The R series is inserted from the right side and cuts tip to bow, similar to IC products.

If your need is greater for R series, then the BP201-SGT-R will generate them from bow to tip, and the L series tip to bow. Models L or R, each does both. The choice is yours.

SPACES:

.215" to first cut center .156" between cut centers up to seven spaces. Factory space tolerance is \pm .001".

DEPTHS:

Are in increments of .020", from .330" to .150" for a total of 10 depths 1 - 0 (10). Factory tolerance is \pm .002".

ANGLE:

Sharpest of most commercial specifications is 78 to 79 degrees. Tolerance if any is not specified by Sargent.

FLAT:

Small .051". No tolerance specified.

All of the above are incorporated in each hand punch by;

Locksmithing, Unl. LLC Phone: 302-575-0993 E-mail: ted@sargentpunch.com



Should you have questions about setting up an access control system including: wiring diagrams, switches, & installation information, give Bill or Paul a call @

800-231-4105 H.L. Flake Co

Special Next Day Air Prices!

Place your order by 5 PM CST & get your order before noon the next day!



Sales Team with over 65 Years Experience as Locksmiths!

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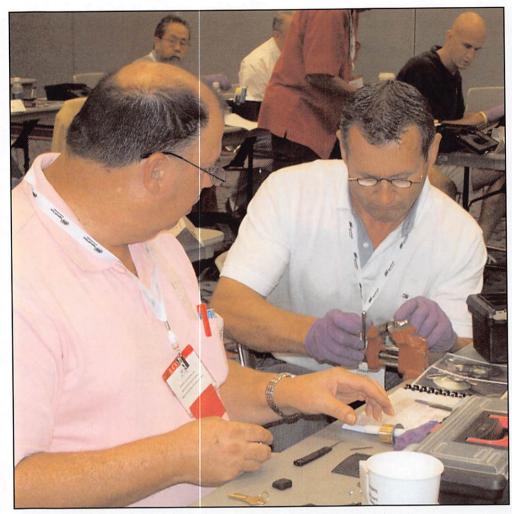
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Why Membership?



Physical security professionals help each other with education, networking and more.

ALOA members are tuned into this question and expect solid, tangible answers, as they should. Each member determines what the value of joining means to them as individuals in relationship to their businesses. So, what do you get for writing that check to ALOA?

Are you familiar with the five ENDS of ALOA? These are the overarching strategies on which the membership and its leadership have chosen to focus its resources and energies. ALOA's Ends are:

- Legislation E-1
- Communication E-2
- Education E-3
- Recognition E-4
- Professionalism E-5

ALOA has established business solutions that support those strategies and are in development to enhance and consistently update and improve those business solutions. This is all part of the future of ALOA, where we look at actionable, focused values that are true benefits of joining and belonging.

The Membership Department of ALOA recently examined the member benefits and conducted an audit. This audit determined "What's in it for the member?" Using the input of members, we

have established a stable of business solutions designed to:

- 1. Increase member profits;
- 2. Decrease member costs; and
- 3. Minimize risks to the member.

ALOA offers solutions for every aspect of your locksmith/access control business by working with what we call our external core partners. We are providing a conduit of access for our members to obtain the most favorable pricing for programs to aid them in making their business-

WE ARE LISTENING TO YOUR NEEDS!

GET READY. CHANGE IS AROUND THE CORNER!

Take a LOOK at some of the new things ALOA has planned for YOU in 2007.

ALOA is excited about the new changes in-store for everyone in 2007. For this membership campaign we have listened to the membership and are rapidly making changes to suit your needs.

• Don't miss out as we roll out our new & improved Keynotes magazine introducing such interactive features as a Q&A section exclusively for members.

- More user-friendly ALOA website.
 - More training & education opportunities.
 - Better and broader network possibilities.
 - ALOA store with more books & better merchandise; NEW products that help YOUR bottom line.
 - RENEW TODAY to become eligible for great prizes including an exciting 7-day cruise!

ALOA offers you the strength of over 8,000 leading firms & individuals. ALOA is YOUR voice in the industry. ALOA represents the collective interests of the association to the press, government, and the public. ALOA is able to open many doors needed for your success in our ever-changing industry.

CONTACT: Associated Locksmiths of America 3500 Easy Street Dallas, TX 75247 Phone 800-532-2562 • Fax 214-819-9736 • www.aloa.org es more profitable and efficient. So let's see what's available through your membership in ALOA!

Professional Development

- ALOA education
- Industry certification
- Keynotes helping you to stay on the cutting edge of technology
- Scholarship opportunities
- The ALOA store providing money savings documents on must have publications
- ALOA Volunteer Leadership our leaders are key to the successful growth of our industry – BE PART of the FUTURE

Sales and Marketing

- The ALOA Convention and Security Expo one of the best networking and education opportunities all under one roof
- Find A Locksmith get the competitive edge with your online listing. Findalocksmith.com appears FIRST on a Google consumer search for "locksmith"
- On-staff graphic designers and advertising specialists who can help you create professional advertising with impact

Technology

- Industry validation with your ALOA membership.
- Legislative Alert an online tool which allows you to play a proactive role on legislation that might impact you and other locksmiths/access control industry
- Online education opportunities
- ALOA website provides a "members only" section a great source of up-to-the-minute information on our industry

Business Management

Free TECH Support – ALOA can be your connection to many or the industry experts.

Strepton - van

- Legislative representation provided by ALOA's Government Affairs Manager, who works both on the local and national level assisting locksmiths with legislative and licensing issues that effect the way you do business.
- Free industry bonding
- ALOA Business Partners offer member discounts on many of their services:
 - Allstate Insurance Avis Rent A Car Airborne Express MBNA Mastercard And others

This is a brief capsule summary of ALOA benefits but you can visit our website, www.aloa.org for more in-depth and contact information. We've designed these business solutions to help you answer the question, "What's in it for me?" And remember, membership has its privileges-but only if you take advantage of them.

ALOA actively encourages member input. and participation. Contact the ALOA Membership Development Manager, Ellen McEwen to discuss ideas or recommendations so we can continue to build business solutions that:

- Increase your profits
- Decrease your costs
- Minimize your risks

Door Jamb Armor[®]

Stop Giving Away Your Profits!

Shattered

Fixed

Fix Broken Jambs

Repairing a broken doorjamb used to take hours. Now in less than an hour, you can fix broken jambs and help prevent repeat offenses. Stop giving good business away to your carpenter.

888-582-2294

Why Your Customers Need This

Current security products only alert homeowners that they have already been violated.

This product can repair existing damage or prevent it from happening in the first place.

Why You Should Sell Door Jamb Armor

- This product will save you time and make you money
- Now, you don't need to call a carpenter to fix shattered jambs
- Multiple sales per customer and significant up-sell opportunities
- Do you work with any landlords?

O Hinge Shield

The Hinge Shields fit around the existing door hinges and help prevent hinges from being kicked in

🕗 Door Shield

The Door Shield reinforces the lock area of the door and helps prevent the door from splitting when kicked. Low profile model is available in colors to match your locks

ፀ Jamb Shield

The backbone of the system, the Jamb Shield is a 48" long sleeve that wraps around the lock side of the doorjamb, making it extremely difficult to kick in. The Jamb Shield comes sizes to fit Standard (5.5") and Universal (5" to 12") lock spacing. Jamb and hinge shields secure to stud with 3 1/2" screws (included)

Proven Protection Where It's Needed Most

A unique system that reinforces the key strike points on entry doors and repairs damage from previous kick-ins



ecause You Can't Afford False Security [©]

Security Window

Red Window: Luggage has been searched.

Lock Not Opened.

Sleek, Slender, Secure

SearchAlert[®]

- ✓ Available in a variety of colors and styles
- Recognized & Accepted by the TSA
- Security Window cannot be altered with a paper clip
- ✓ Security Window can only be reset by a person knowing the combination
- Zinc Die Cast Body (Not Brittle Plastic)
- Steel Shackle is virtually unbreakable

The new SearchAlert Security window changes color from Green to Red when the TSA secured access device is used to open the lock, or when an unauthorized person has opened the lock using a counterfeit opening device. Travelers will now know when their SearchAlert Classic locks have been opened, and whether their bags have been searched by a TSA agent, or violated by an unknown person.

unknown person. Protected by U.S. Patents 6,877,345 and 7,007,521. The Design of the Lock is a Registered Trademark® of The Eastern Company.

The name you can trust for travel safety, security & accountability.



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